

Manufacturing Multi Station Wizard

A012 0		
Machine 1		
Cycle Time_M	10	Sec
Qty Per Cycle_M	1	Item
Stations_M	3	Stn
Activity Time_M	12	Hr Day
OEE Percent_M	98	%
Cycle Time Per Item	0.06	Min
CT Capacity Per Day	12960.0 0	Item
All Stations Time	36.00	Hr Day
QPC Contributor	12960.0 0	ItSq
Capacity Per Day	12700.8 0	Item

A013 0		
Machine 2		
Cycle Time_M	15	Sec
Qty Per Cycle_M	1	Item
Stations_M	2	Stn
Activity Time_M	10	Hr Day
OEE Percent_M	98	%
Cycle Time Per Item	0.13	Min
CT Capacity Per Day	4800.00	Item
All Stations Time	20.00	Hr Day
QPC Contributor	4800.00	ItSq
Capacity Per Day	4704.00	Item

A014 0		
Machine 3		
Cycle Time_M	1	Min
Qty Per Cycle_M	4	Item
Stations_M	1	Stn
Activity Time_M	14	Hr Day
OEE Percent_M	95	%
Cycle Time Per Item	0.25	Min
CT Capacity Per Day	3360.00	Item
All Stations Time	14.00	Hr Day
QPC Contributor	13440.0 0	ItSq
Capacity Per Day	3192.00	Item

Z001 0		
Multiple Station Equiv.		
Cycle Time	0.29	Min
Qty Per Cycle	1.48	Item
Stations	6.00	Stn
OEE Percent	97.52	%
Activity Time	11.67	Hr Day
MS CT Capacity Per Day	21120.0 0	Item
MS Capacity Per Day	20596.8 0	Item
MS Cycle Time Per Item	0.03	Min

Units	Day
	14
	Hr