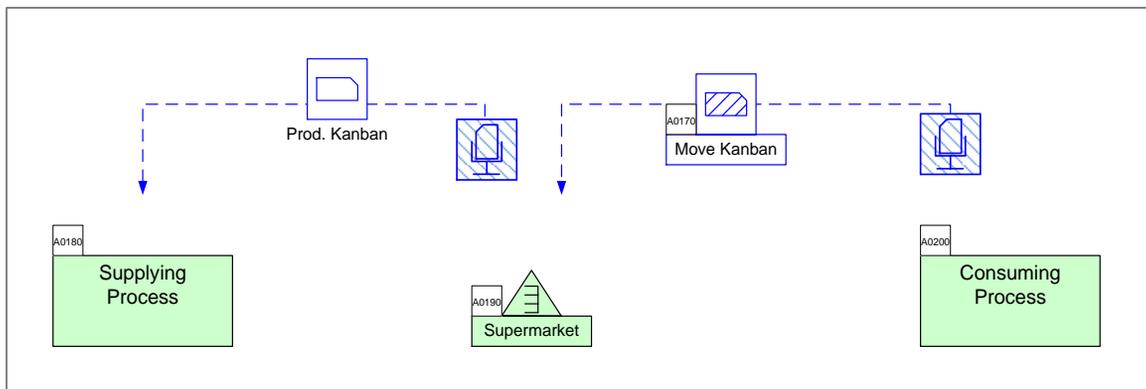


Kanban Wizard Tutorial

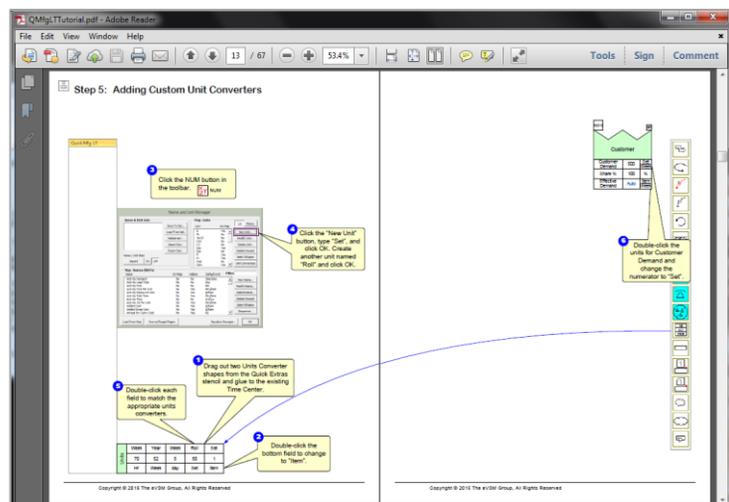
This tutorial will guide you through the steps to draw a simple map and perform common calculations using the Kanban Wizard.



Viewing/printing eVSM Tutorial:

This tutorial is designed for two page layout. If printing, you will need double-sided print.

For on-screen viewing, save the PDF file to your PC and then open it in Acrobat Reader (not in a web browser). In the Acrobat menus, click "View>Page Display", make sure "Show Cover Page in Two Page View" is checked and then select "Two Page View".



Step 1: Start eVSM

1 On your Desktop, click the "Start eVSM" icon.

2 If you see a message like this, you must "Enable" macros.

3 Click to enable macros.

4 Click "Trust all from publisher" to avoid the security notice in future.

Recycle Bin

Start eVSM

Microsoft Visio Security notice

Microsoft Office has identified a potential security concern.

Note: The digital signature is valid, but the signature is from a publisher whom you have not yet chosen to trust.

File Path: C:\Program Files\eVSM\Setup\Solutions\eVSMIcons.vss

Macros have been disabled. Macros might contain viruses or other security hazards. Do not enable this content unless you trust the source of this file.

[More information](#)

[Show Signature Details](#)

Trust all from publisher Enable Macros Disable Macros

Step 2: Learn eVSM Basics

Wiz Kanban

2

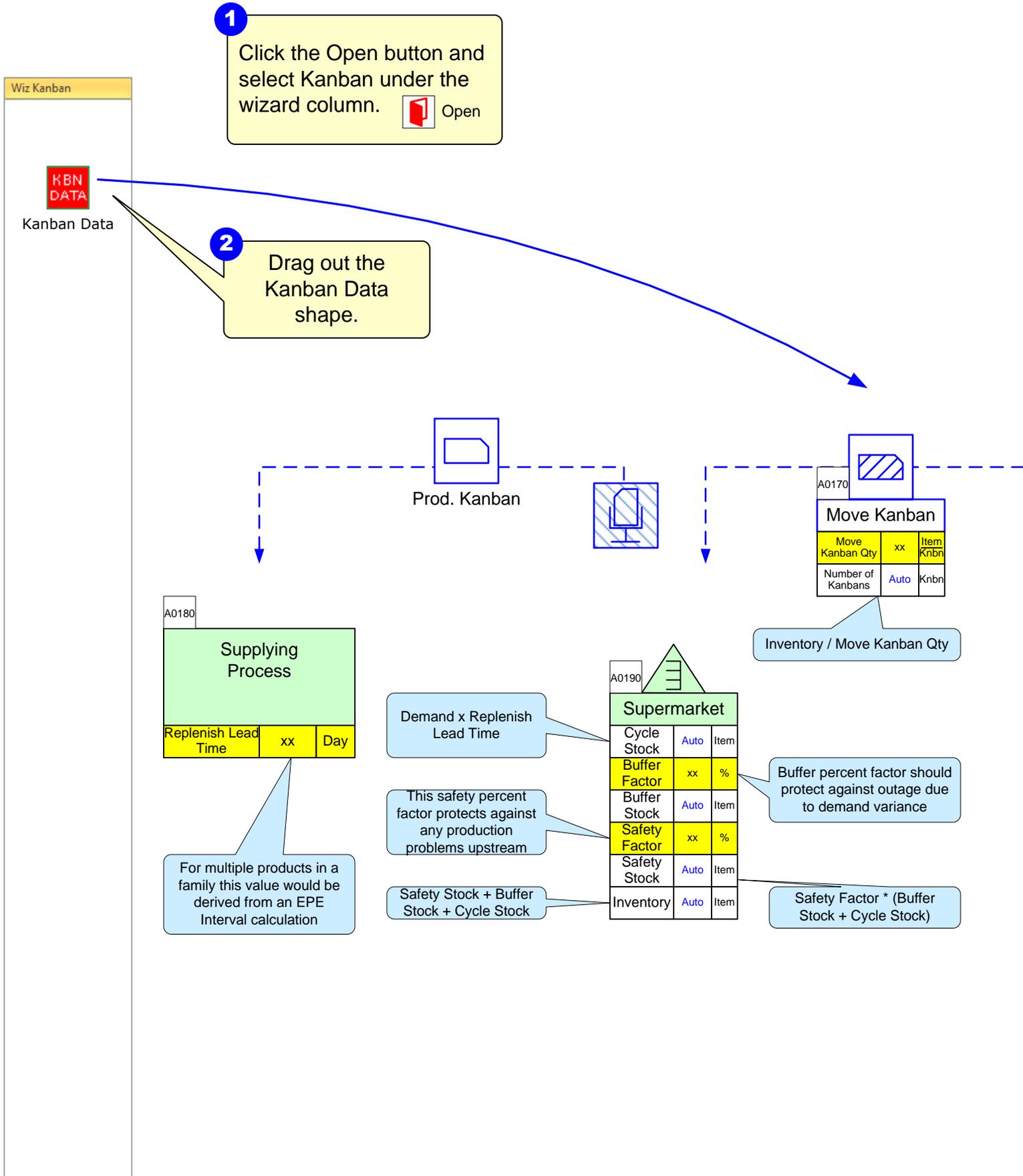
Avoid re-sizing eVSM shapes. Instead grow the drawing page when needed. To resize the page, hold down the "Ctrl" key, and then drag any page edge to the required size. This method works on all four edges of the page.



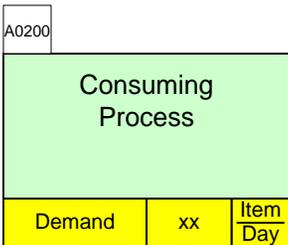
5

Save your Visio file and then insert a new page via the right-mouse menus on the page-tabs.

Step 3: Initiate a Kanban Wizard Map

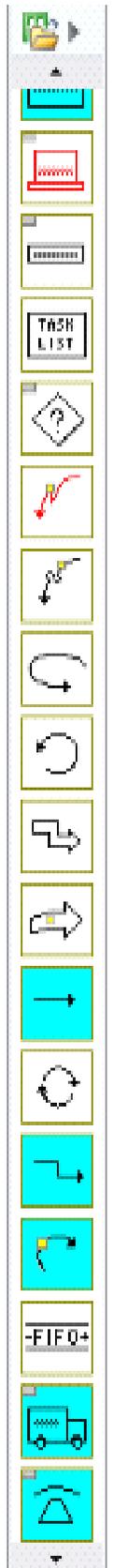


Adapted from "Creating Level Pull"



Units	Day	Hr
	12	60
	Hr	Min

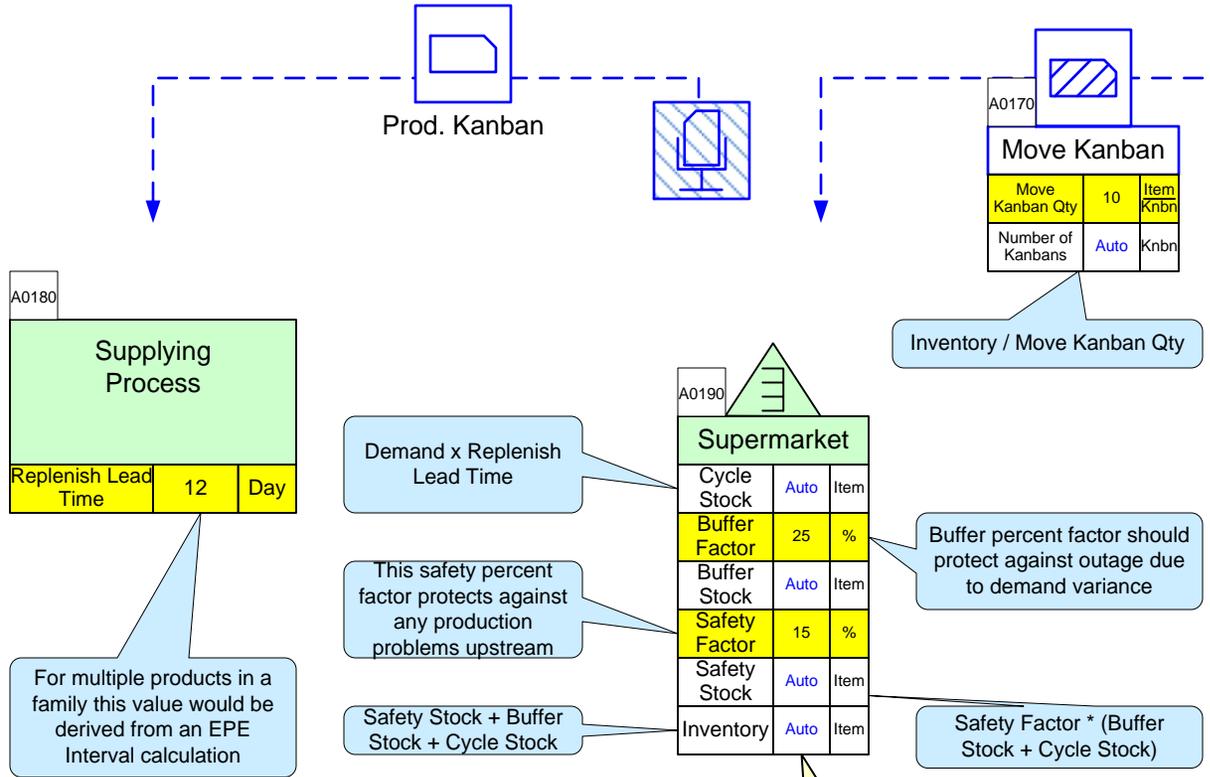
3 Enter the available hours per day.



Step 4: Fill in the data

Wiz Kanban

1 Annotate the centers with the appropriate values.

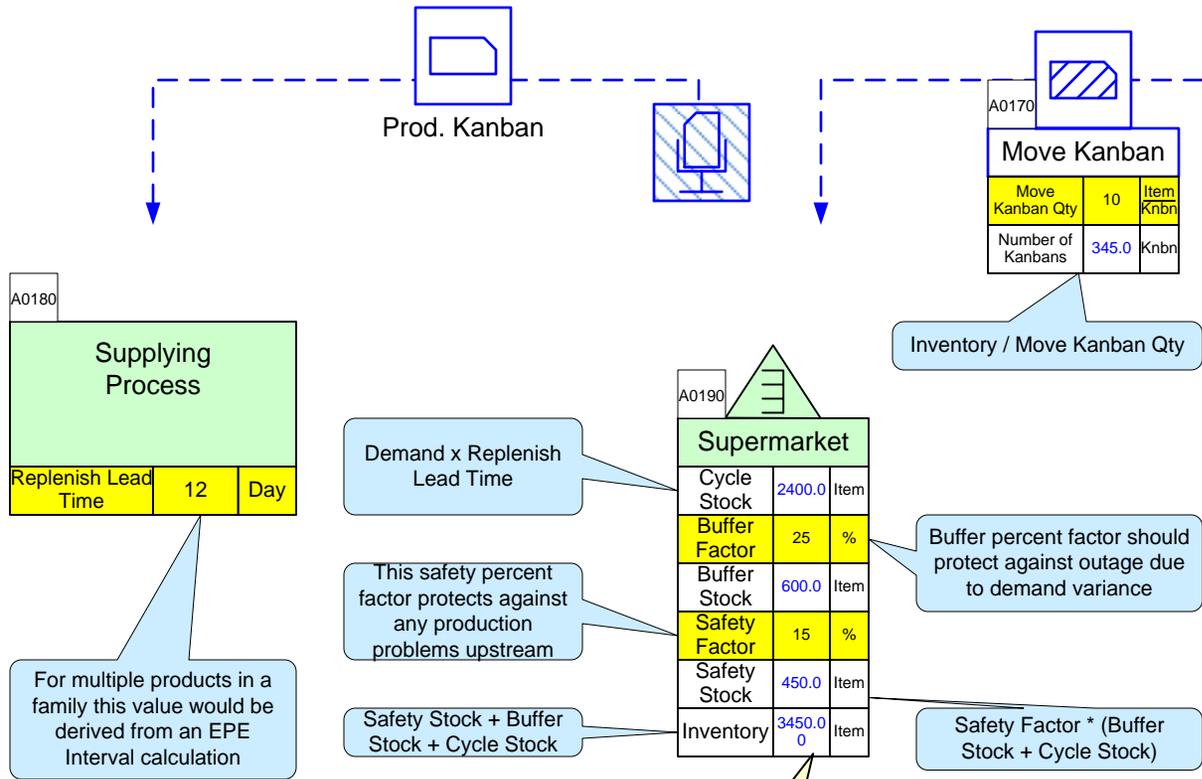


2 Do not change any of the blue Auto fields. These will get calculated later.

Step 5: Perform Calculations

Wiz Kanban

1 Click the Solve button.  Solve



2 Notice all blue Auto fields have been calculated.

