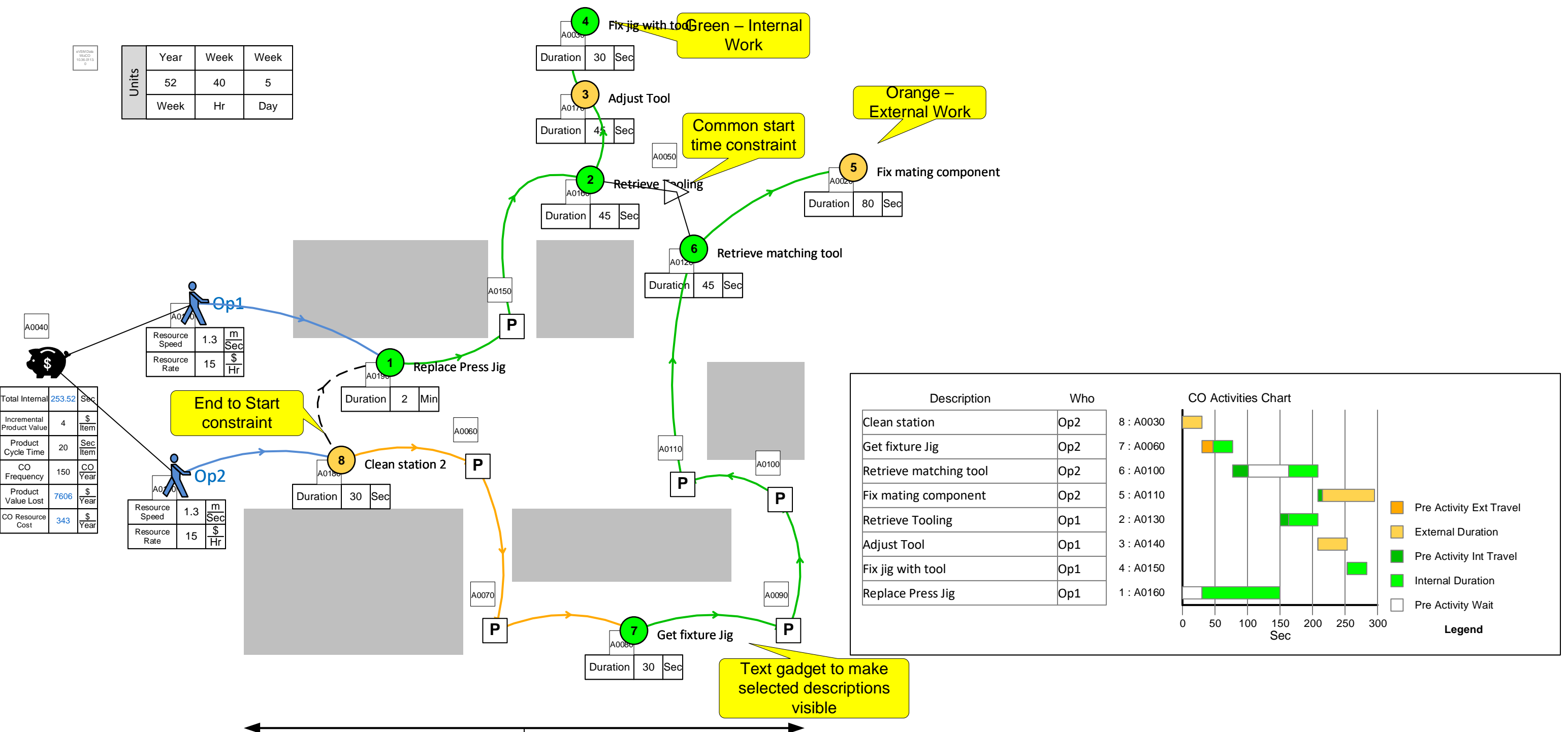


# eVSM – Quick Changeover Example

eVSM Data  
12/26/2013  
0

Units	Year	Week	Week
	52	40	5
	Week	Hr	Day



Total Internal	253.52	Sec
Incremental Product Value	4	\$/Item
Product Cycle Time	20	Sec/Item
CO Frequency	150	CO/Year
Product Value Lost	7606	\$/Year
CO Resource Cost	343	\$/Year

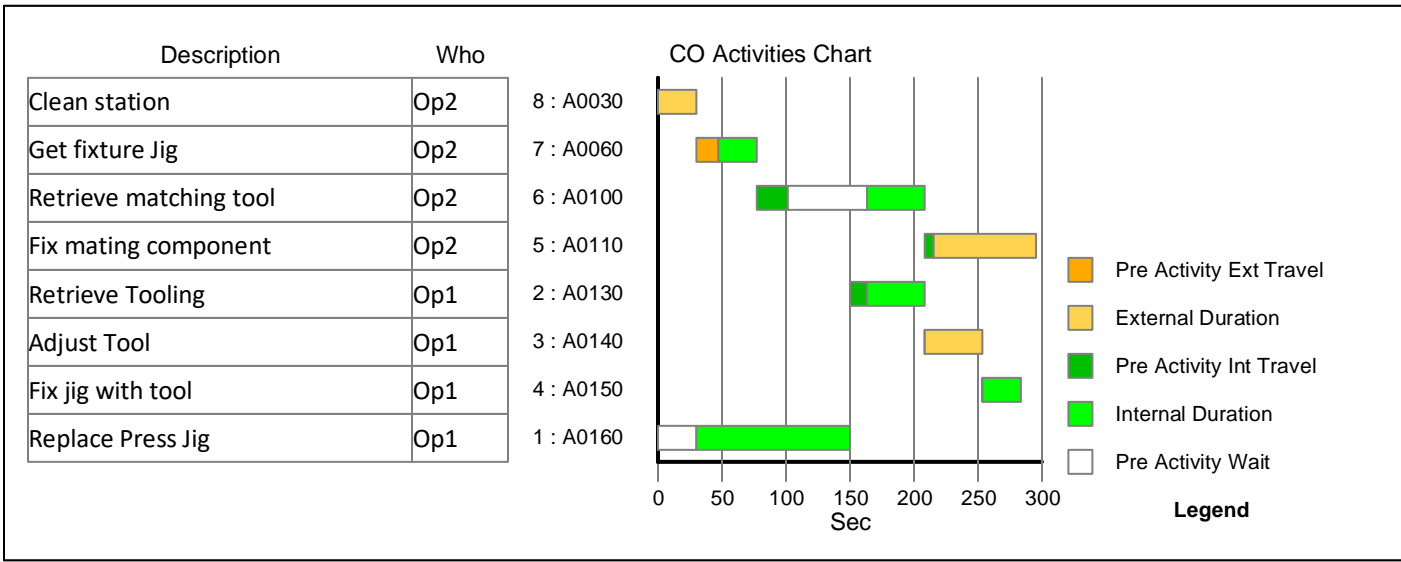
End to Start constraint

Green – Internal Work

Orange – External Work

Common start time constraint

Text gadget to make selected descriptions visible



Right-Click to update scale

Scaled Distance	30	m
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CO Chart