Leveraging lean charts on your Value Stream Maps
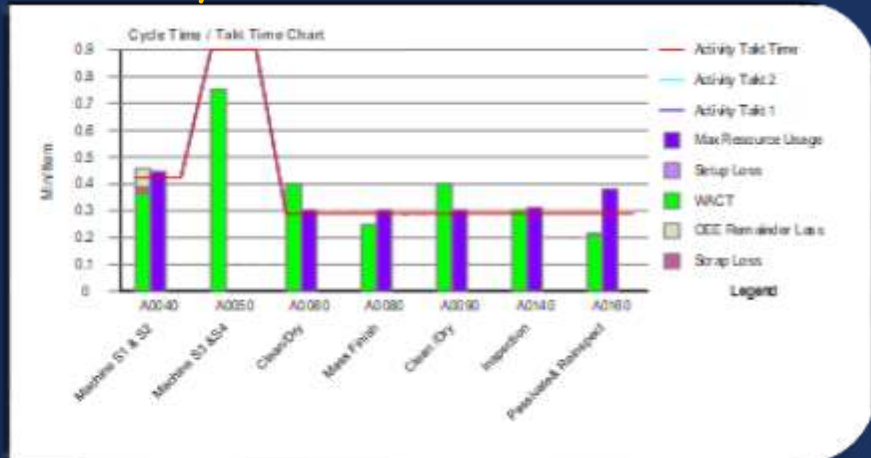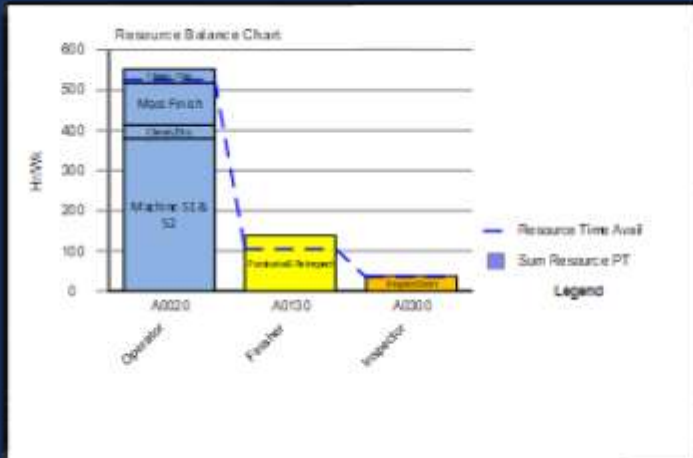

Capacity/Demand

Cycle Time/Takt Time

Resource Balance Chart

Nancy Such