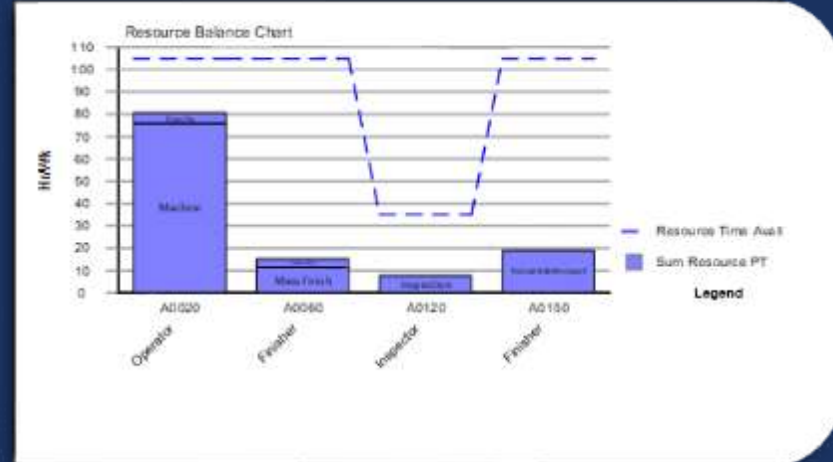
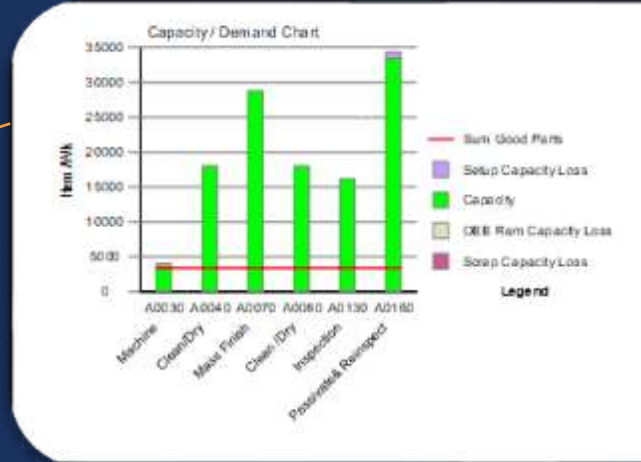


Launching a New Line and Achieving Balance With Digital Value Stream Maps

Unbalanced Resources

Capacity/Demand



Nancy Such