Team Mapping Environment

One Note Template corresponding to eVSM application

VSM icons from eVSM.

VSM icons match eVSM application smart shapes

Glossary of Variables

How to use hints
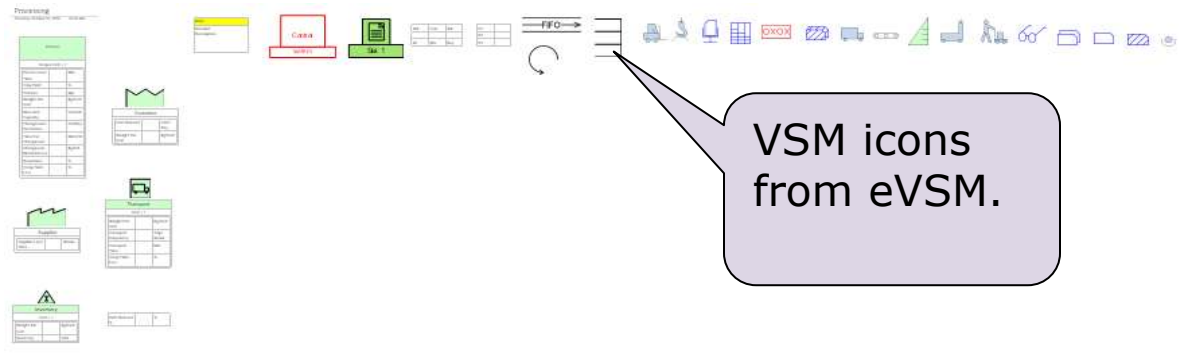
Batch CO Time : Changeover or Cleaning time per batch
Batch Volume : Volume of output material
Batch Weight : Weight of one batch
Batches per Campaign : Number of batches per campaign
Campaign CO Time : Set up time when moving from one campaign to another
Campaign Matl Loss : Output weight material loss per campaign due to changeover and cleaning
Changeover Material Loss : The material loss per changeover. Typically trapped material that needs to be cleaned out or flushed through as a part of changeover
Changeovers Per Period : The number of changeovers that happen in a time period
Density : Density of output material
Descriptor : Descriptor
Downtime : Downtime Percent during the period a station is supposed to be running (does not include changeover periods, etc..)
Inventory : The number of items waiting to be worked upon.
Max Unit Capacity : Max capacity in units per period
Process Lead Time : Lead time of material through this process.
Scrap Yield Loss : The percentage of scrap at this process/step.
Stations : The number of identical stations of this activity. Each additional station reduces the 'cycle time per unit'.
Step Yield : Output Weight /Input Weight
Supplier Lead Time : The time interval between placing an order with a supplier and receiving the materials.
Time per Batch : Time per batch
Time Per Changeover : The time required to switch a station from one production item to another.
Transport Frequency : Time Between
Transport Time : The time taken to deliver items.
Unit Demand : Demand in units per period
Volume Demand : Volume demand for each product
Weight Demand : Customer demand expressed directly in weight terms
Weight Per Unit : Weight per local output unit.

Using One Note

- Best to disable "Snap to Grid" via Draw> Shapes pulldown arrow
- Select all items on the current page. Ctrl+A
- Copy the selected text or item to the Clipboard Ctrl+C
- Paste the contents of the Clipboard Ctrl+V
- To use a template shape first select, then CTRL-C to copy and CTRL V to paste
- To copy the map to eVSM, use CTRL A, then CTRL C to select/copy the map and then in Visio use "Paste Special > Picture (Enhanced Metafile)
- To create your own editable file, follow these instructions:
  1. Click File, then Export
  2. Select Page, then export the file (be sure this page is selected before

eVSM