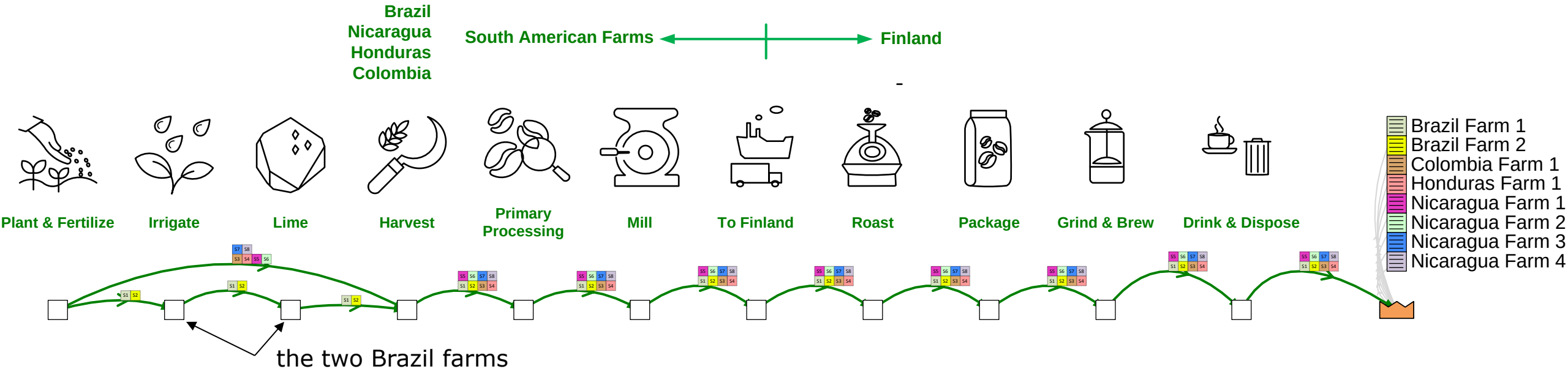
Establish alternate product routings



the two Brazil farms have significant irrigation and liming steps

eVSM