



Mix Model : Calculations

$$\text{Activity Item SV} \text{ [KSV/Item]} = \left(\frac{\frac{\text{Activity Unit SV}_{\text{AP:0}}^{\text{ST}}}{\text{Qty Per Unit}_{\text{ST}}^{\text{AP:1}}} \right) * \left(\frac{1}{\left(\frac{1}{1 - \text{Scrap}_{\text{ST}}^{\text{AP:0}}} \right)} \right) + \begin{cases} \text{if } \frac{\text{SV Per Period}_{\text{ST}}^{\text{AP:0}}}{\text{[KSV/Day]}} > 0 \text{ Then} \\ \left(\frac{\frac{\text{SV Per Period}_{\text{ST}}^{\text{AP:0}}}{\text{Sum Activity Demand}_{\text{ST}}^{\text{AP:0}} + \text{Sum Customer Demand}_{\text{ST}}^{\text{AP:0}}}}{\text{[Item/Day]}} \right) \end{cases} \begin{cases} \text{Else} \\ 0 \end{cases} \text{End If}$$

$$\begin{aligned} \text{SB Period SV} \text{ [KSV/Year]} &= \sum_{\text{SUM}} \text{Pipe Period SV}_{\text{DPS}}^{\text{AP:0}} \text{ [KSV/Year]} + \sum_{\text{SUM}} \text{SB Period SV}_{\text{DPTS}}^{\text{AP:0}} \text{ [KSV/Year]} \\ \text{SB SV Per Item} \text{ [KSV/Item]} &= \sum_{\text{SUM}} \text{Pipe Item SV}_{\text{DPS}}^{\text{AP:0}} \text{ [KSV/Item]} + \sum_{\text{SUM}} \text{SB SV Per Item}_{\text{DPTS}}^{\text{AP:0}} \text{ [KSV/Item]} \end{aligned}$$

eVSM Mix includes process based equations for calculation:

- Sustainability equation's like those shown understand the life cycles
- Equations are already built-in