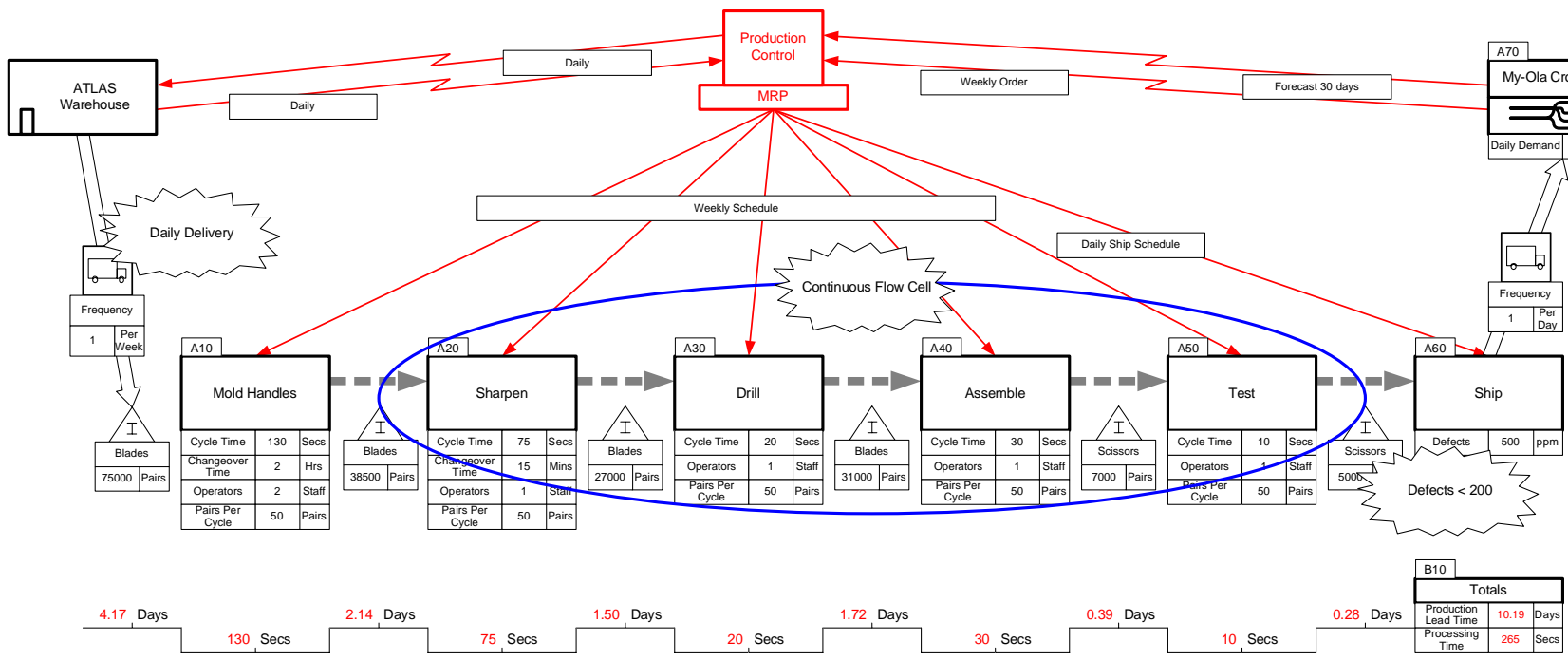


ATLAS Scissors Assembly

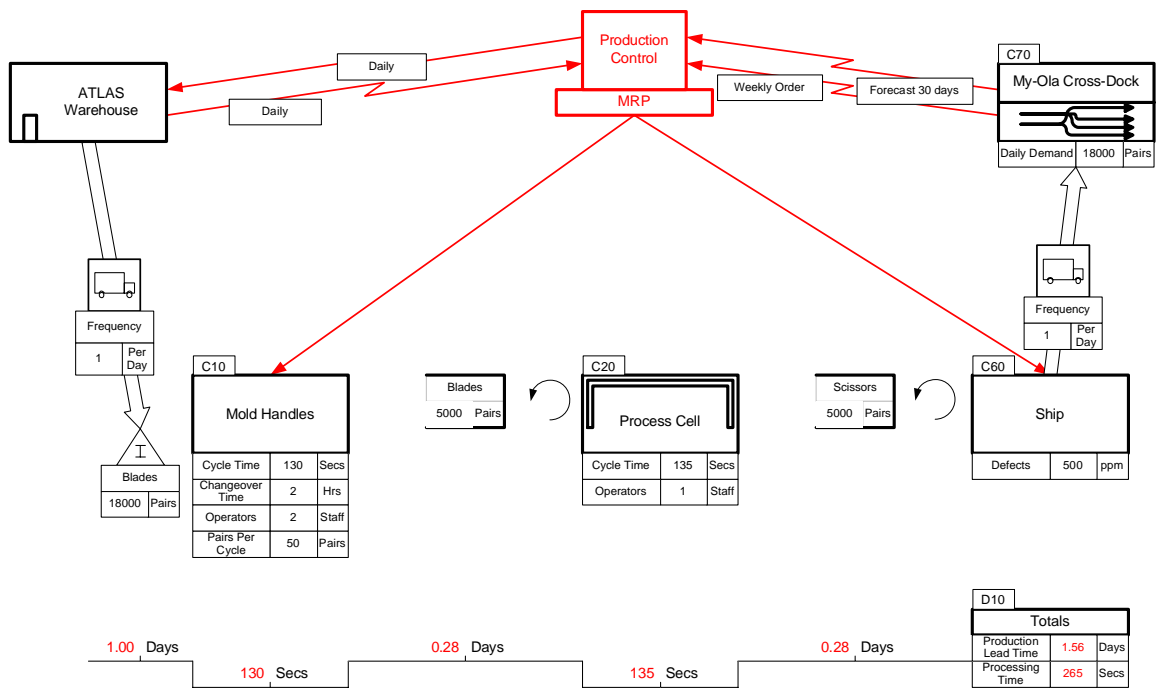
ATLAS Scissors Assembly Storyboard

Process Activity	Warehouse	Cross-Dock	Process Cell	Blank	Value Added	Non Value Added	Inventory	Supermarket	Truck	Finished Goods	Step Push Connector	Withdrawal	Control Center	Electronic Info Flow	Line Manual Info Flow	Kaizen

Current State



Future State



	Current State	Future State
Assembly Operators	2	1
Defects (ppm)	500	200
Lead Time (Days)	10.19	5

Description	Champion	Metric	From	To	Change	Status	Q1	Q2	Q3	Q4
Continuous Flow Cell	Baggins	Operators	2	1	-1	●	---			
Defects < 200	Took	Defects	500	200	-300	●	---			
Daily Delivery	Brandybuck	Inventory	75000	50000	-25000	●	---			