eVSM

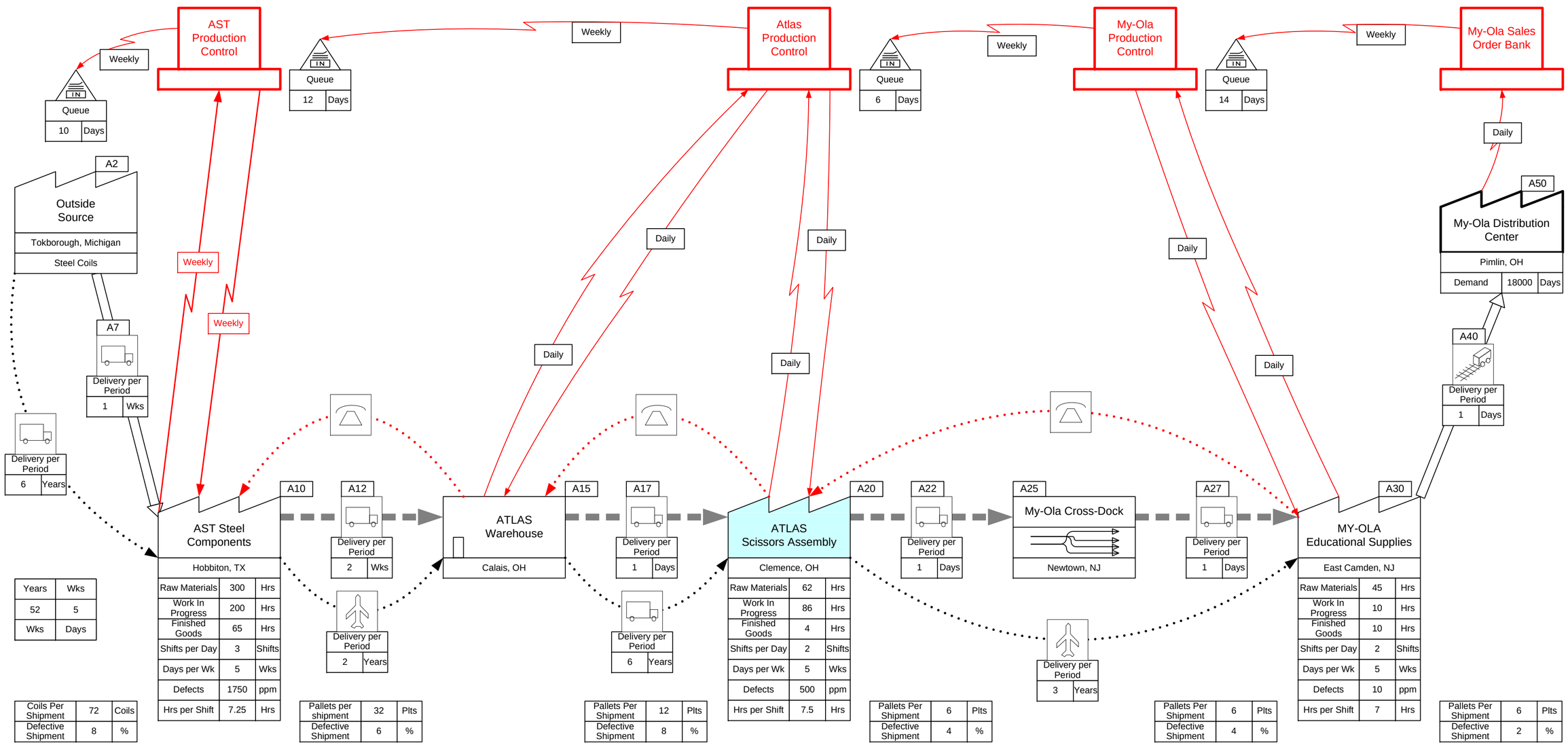
the easiest way to visualize the value stream

http://www.evsm.com

Email: support@evsm.com

Scissors - AST / ATLAS / MY-OLA

Current State Map



Years	Wks
52	5
Wks	Days

Coils Per Shipment	72	Coils
Defective Shipment	8	%

Raw Materials	300	Hrs
Work In Progress	200	Hrs
Finished Goods	65	Hrs
Shifts per Day	3	Shifts
Days per Wk	5	Wks
Defects	1750	ppm
Hrs per Shift	7.25	Hrs

Pallets per shipment	32	Plts
Defective Shipment	6	%

Pallets Per Shipment	12	Plts
Defective Shipment	8	%

Raw Materials	62	Hrs
Work In Progress	86	Hrs
Finished Goods	4	Hrs
Shifts per Day	2	Shifts
Days per Wk	5	Wks
Defects	500	ppm
Hrs per Shift	7.5	Hrs

Pallets Per Shipment	6	Plts
Defective Shipment	4	%

Pallets Per Shipment	6	Plts
Defective Shipment	4	%

Raw Materials	45	Hrs
Work In Progress	10	Hrs
Finished Goods	10	Hrs
Shifts per Day	2	Shifts
Days per Wk	5	Wks
Defects	10	ppm
Hrs per Shift	7	Hrs

Pallets Per Shipment	6	Plts
Defective Shipment	2	%

Travel Time	0.3	Days
Distance	500	miles

Inventory Time	25.98	Days

Travel Time	4	Days
Distance	1500	miles

Storage Time	2	Days

Travel Time	0.5	Days
Distance	90	miles

Inventory Time	10.13	Days

Travel Time	1	Days
Distance	600	miles

Storage Time	2	Days

Travel Time	2.5	Days
Distance	105	miles

Inventory Time	4.64	Days

Travel Time	0.5	Days
Distance	500	miles

T10

TIME & DISTANCE		
Total Time	53.55	Days
Total Distance Traveled	3295.00	miles

Name
Unit
Data

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