

Wks	Days	Shfts	Hrs	Mins
5	2	7.5	60	60
Days	Shfts	Hrs	Mins	Secs

T30		
ATLAS Scissors Assembly		
Clemence, OH		
Raw Materials	15.00	Hrs
Work In Progress	4.17	Hrs
Finished Goods	4.17	Hrs
Defects	500.00	ppm
Takt/50 pairs	150.00	Secs
Shifts Per Day	2.00	Shfts
Days per Wk	5.00	Days
Hrs per Shift	7.50	Hrs

