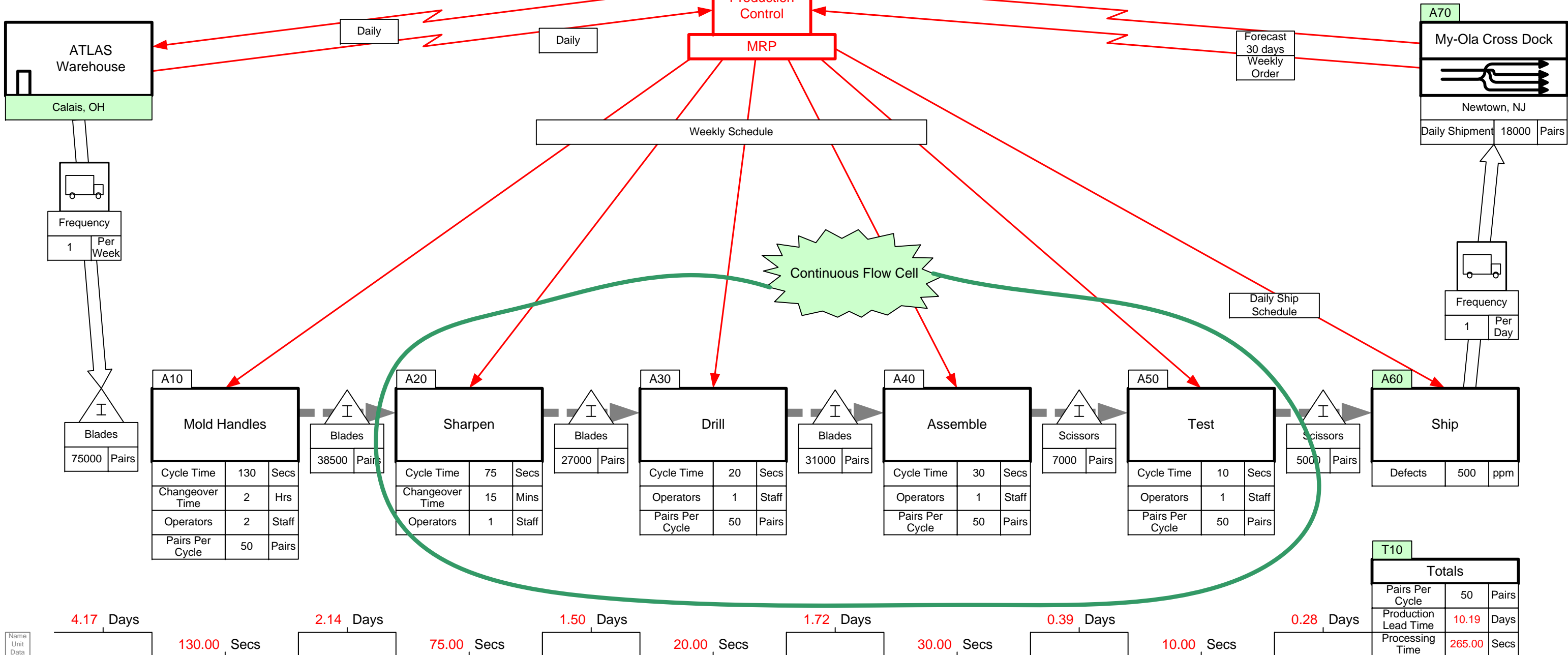
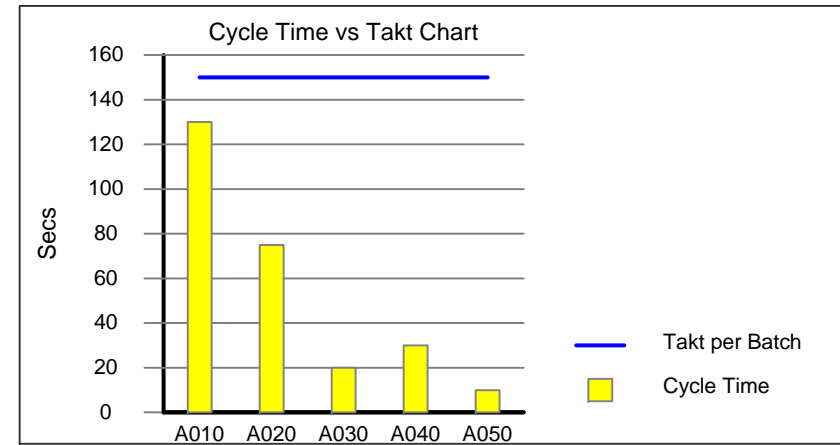


Wks	Days	Shfts	Hrs	Mins
5	2	7.5	60	60
Days	Shfts	Hrs	Mins	Secs

T30		
ATLAS Scissors Assembly		
Clemence, OH		
Raw Materials	62.50	Hrs
Work In Progress	86.25	Hrs
Finished Goods	4.17	Hrs
Defects	500.00	ppm
Takt per Batch	150.00	Secs
Shifts Per Day	2.00	Shfts
Days per Wk	5.00	Days
Hrs per Shift	7.50	Hrs



T10		
Totals		
Pairs Per Cycle	50	Pairs
Production Lead Time	10.19	Days
Processing Time	265.00	Secs